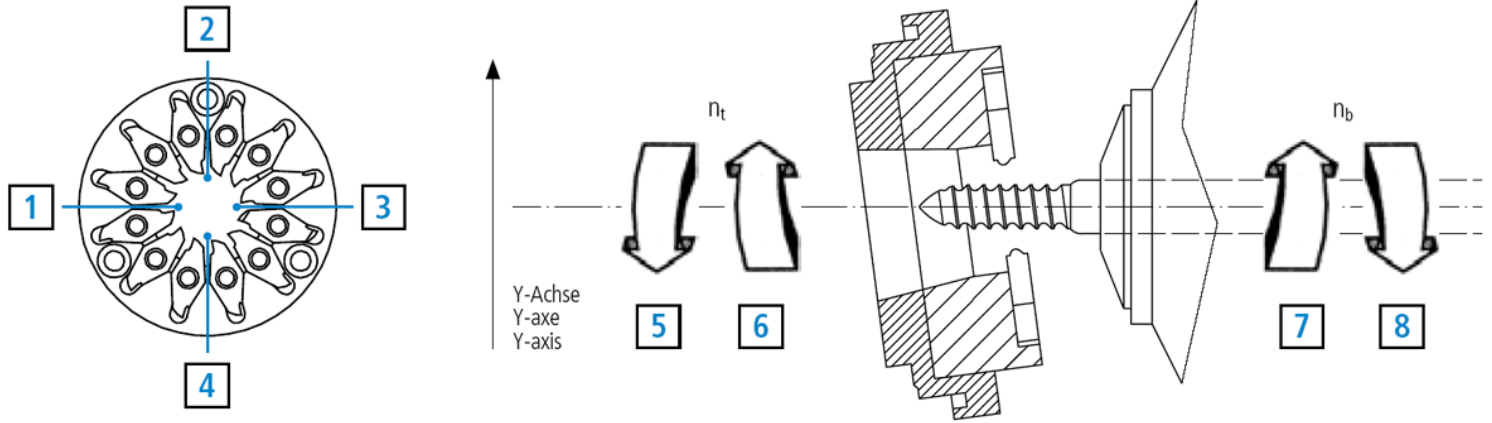


Thread Whirling Application Information Form

Cutting location

Turning direction of whirling unit

Turning direction of the bar



$$n_t = \frac{v_c \cdot 1000}{D_f \cdot \pi} \text{ [U/min]}$$

$$n_b = \frac{n_w \cdot Z \cdot f_z}{d_b \cdot \pi} \text{ [U/min]}$$

Customer:	Date:
------------------	--------------

Machine Specifications	
Machine Manufacturer	
Type Of Machine	
Manufacturer of Whirling Spindle	
Model Number of Whirling Spindle	
Y-Axis Available?	
High Pressure Cooling System Pressure?	
Rotational Direction of Whirling Unit? (5,6)	Circle One: 5 6
Cutting Location (1,2,3,4)	Circle One: 1 2 3 4

Material Information:	
Designation	
Stock Diameter	Ø
Direction of Stock Rotation	Circle One: 7 8

Part Information:	
Part No.	
Drawing No	
Tool Dwg Provided	

Date:			
Company:			
Contact Name:		Email:	
Address:	City:	State:	Zip:
Phone:		Fax:	
NOTES:			

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