Signature Series tooling from GenSwiss is designed and engineered to expand your machining capabilities without sacrificing the quality found in world-class Swiss tooling manufactured for Swiss-style CNC machines. Precision tool holding solutions from GenSwiss help to advance small parts manufacturing and enhance Swiss-type machine processes.

- **Exceptional TIR**
- **Compact For Low Interference**
- **Highly Accurate & Rigid Tool Holding**
- **Coolant-Thru Ready**
Ti-Loc® Micro End Mill Extensions

The BEST Method For Running Micro End Mills In Your CNC Swiss

- Enables Micro Tools to Clear the Guide Bushing
- Maintains Exceptional TIR at Extended Length
- Solves Deflection and Chatter Issues
- NEW Coolant-Thru Versions Available for ER16

Ti-Loc® tools twist and snap into MOST standard ER clamping nuts. We recommend HiQ® by REGO-FIX for best results.

More Accurate Than Standard Collets Over a Greater Set Length. TIR < .0002in At Extension.

Compact Straddle Knurl Holders

- Create Perfect Knurls
- Eliminates Workpiece Deflection
- Low Interference
- Adjustable From 0 - 3/4in
- 3/8, 1/2, & 5/8in Shank Sizes Available

Designed To Keep Interference To A Minimum Within The Tooling Envelope

- Spring-loaded for easy setting
- Split shank design allows for knurl OD adjustment
- Replaceable wear shims ensure long service life
**Precision Floating Micro Reamer Holders**

**A BETTER Solution For Slitting Saw Holding**
- TIR Held to .0002” or Better
- Repeatable Positioning of Saw Edge
- Ground ER Taper and Saw Journal
- Integrated ER Taper For Maximum Rigidity

**Also Available, Straight Shank Saw Arbors**
- Ultra Precision & Flange Mount Saws TIR Held to .0001” or Better
- Precision Saws TIR Held to .0005” or Better
- Combination Saw Arbors For Increased Tooling Capacity
- Custom Saws Can Be Made To Order

**“True Orbital Float” Capability Aligns The Reamer Perfectly And Reduces “Bell-Mouthing”**
- Simplifies Small Hole Reaming
- Prevents Breakage of Expensive Micro-Reamers
- Fits Into The Smallest Swiss Machines
- Compensates For Hole Misalignment
- **ER11 & NEW ER8 Sizes Available**
Focus On The Parts That Really Matter and Cut Down On Cost And Operation Time

- L12, K12 Citizen Machines
- C16, A20, L20, M20 Citizen Machines
- L25, L32, A32, M32 Citizen Machines
- High Pressure Air & Coolant Thru Ready
- Made From 303 Stainless Steel

NEW!!

Tool Holding

Precision Collet Sleeves That Provide Rigid And Accurate Holding Of ID Tooling

- ER 11 to ER 25 Sizes
- Coolant-Thru Versions Available With Rear and Side Coolant Input Ports
- Single and Double Ended Versions Available
- Precision Ground and Hardended To Ensure High Accuracy
- Can Be Used With Sealed Coolant Style ER Collet or With Standard ER Collets

SAU919 & SAU825 - Sub Spindle Tool Holding

- Holds 3/4in And 1in Shank Collet Sleeves Or Boring Bar Holders
- Protects Live Tooling Drive Gear When Station Is Not In Use
- Shorter Block Length Provides Clearance For Deeper Hole Drilling Operations
- Coolant-Thru

NEW!!

Ejector Pins

M10 to M8 Adapter For Using M8 Ejector Pin Bases & Stand-Alone Ejector Pins With 25 & 32mm Machines

Ejector Pins With High Pressure Air or Coolant Thru

Interchangeable Tips With High Pressure Air or Coolant Thru

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